

#### Spec Sheet QF20k

Effective: October 2014

Replaces: **NEW** 

# QF20k

## Quaternary Diaphragm Pumps Multiple-Use — Biotech/Biopharma

#### **Features**

- · 4-piston technology
- Gentle product treatment
- No particle generation
- Low pulsation
- · Hygienic design
- Self-priming
- Safe dry-run operation

### **Applications**

- Filtration systems (TFF, etc.)
- · Chromatography systems
- · Feeding pump
- · Virus filtration
- · Sterile filtration

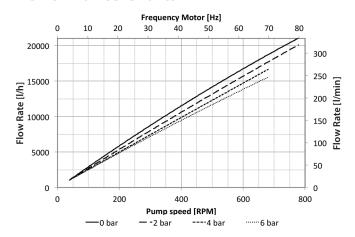


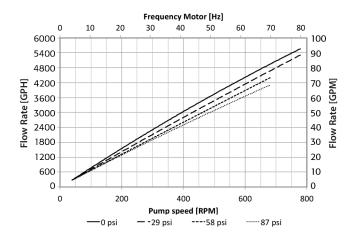
### **Technical Data**

	QF20k Standard Motor
Flow Rate Maximum:	
Eccentric Shaft 7°	20000 l/h (5283 gph)
Flow Rate Minimum:	
Eccentric Shaft 7°	1000 l/h (265 gph)
Pressure:	
Temperature of Fluid < 40° C (104° F)	6 bar (87 psi)
Temperature of Fluid > 40° C (104° F)	4 bar (58 psi)
Maximum Temperature:	
Fluid	80° C (176° F)
CIP	90° C (194° F)
SIP	130° C (260° F)
Autoclave	130° C (260° F)
Suction Lift Dry at 330 rpm:	
Eccentric Shaft 7°	4-4.5 m (13.1-14.7 ft)
Volume Specifications:	
Approximated Volume per Revolution at Free Output	470 ml
Filling Volume Without Connectors	2950 ml
Connection Specification (Standard):	
Connectors	2" TC
Position of Connectors	Front
Approximated Volume per Revolution at Free Output Filling Volume Without Connectors Connection Specification (Standard): Connectors	2950 ml 2" TC

	QF20k Standard Motor	
Product Wetted Materials (Standard):		
Pump Housing	SS316L	
Valve Plate	SS316L	
Diaphragms	TPE	
Valves	EPDM	
0-rings	EPDM	
Certificates/Proofs (Optional):		
Elastomere (product wetted)	USP <88> CI. VI; FDA21CFR177; BSE/TSE Safe	
Stainless Steel Parts (product wetted)	3.1; Surface Roughness; Ferrite Content	
Motor (Standard):		
Rated speed	1460/474 min-1 (50 Hz)	
Voltage	230/400 V	
Power	4 KW	
Pump Dimension with Motor and Housing:		
Length	1152.5 mm (45.37")	
Width	400 mm (15.75")	
Height	416 mm (16.38")	
Pump Weight with Motor and Housing:		
	217 kg (478 lb.)	

#### **Performance Charts**





Depending on the selected motor/frequency drive combination, the motor frequency and the resulting pump speed might differ.

#### **Accessories**

#### **Control Box**



- Variable speed controller with integrated touch pad for manual speed control
- Configurable for remote speed control with 4-20 mA analogue input
- 400 V, 3P
- Hygienic 1.4301 housing, IP 54
- Easy plug & play installation



#### **Power Box**

- · Plug & Play installation
- Protects system and pump from overpressure
- Configurable pressure switch setpoint
- · Reset button for pump reset
- To be used with pressure switch (also available)

### Diaphragm Sensor

- Sensor installed in ring drive unit
- · Detection of all liquids
- Signal output to a controller, if diaphragm is ruptured



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